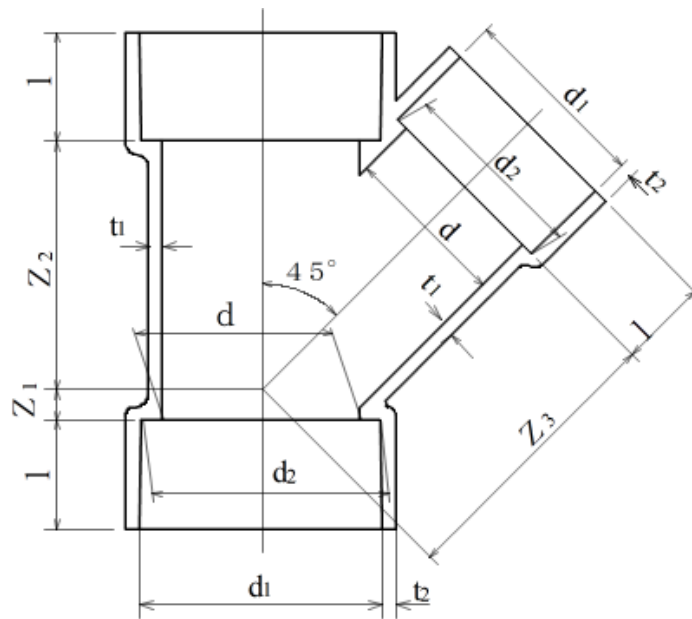


製 品 図

日本プラスチック工業株式会社

品 名	排水用硬質ポリ塩化ビニル管継手（径違い45° Y） DV-Y （JIS K 6739 規格品）
-----	---



単位：mm

呼び径		d_1	d_2	I	d	t_1 (最小)	t_2 (最小)	Z_1 (±2)	Z_2 (±2)	Z_3 (±2)
50×40	50	60.35 ± 0.30	59.75 ± 0.30	25 ± 1	51.0 ± 0.9	3.1	3.0	8	62	70
	40	48.30 ± 0.30	47.80 ± 0.30	22 ± 1	40.0 ± 0.9	2.7	2.5			
65×40	65	76.40 ± 0.30	75.70 ± 0.30	35 ± 1	67.0 ± 0.9	3.1	3.0	-1	72	82
	40	48.30 ± 0.30	47.80 ± 0.30	22 ± 1	40.0 ± 0.9	2.7	2.5			
65×50	65	76.40 ± 0.30	75.70 ± 0.30	35 ± 1	67.0 ± 0.9	3.1	3.0	8	80	88
	50	60.35 ± 0.30	59.75 ± 0.30	25 ± 1	51.0 ± 0.9	3.1	3.0			
75×40	75	89.45 ± 0.30	88.65 ± 0.30	40 ± 2	77.2 ± 0.9	3.6	3.4	-6	78	92
	40	48.30 ± 0.30	47.80 ± 0.30	22 ± 1	40.0 ± 0.9	2.7	2.5			
75×50	75	89.45 ± 0.30	88.65 ± 0.30	40 ± 2	77.2 ± 0.9	3.6	3.4	3	86	98
	50	60.35 ± 0.30	59.75 ± 0.30	25 ± 1	51.0 ± 0.9	3.1	3.0			
75×65	75	89.45 ± 0.30	88.65 ± 0.30	40 ± 1	77.2 ± 0.9	3.6	3.4	14	98	106
	65	76.40 ± 0.30	75.70 ± 0.30	35 ± 1	67.0 ± 0.9	3.1	3.0			